



Ship 12/01

Dart Aerospace Ltd.

Date: Wednesday, 10/01/2007 8:54:53 AM
User: Linda Lacelle

Process Sheet

| | | | |
|-----------------------|---|------------------|------------------------------|
| Customer | : CU-DAR001 Dart Helicopters Services | Drawing Name | : DOOR PANEL |
| Job Number | : 30208 | | |
| Estimate Number | : 11903 | | |
| P.O. Number | : N/A | Part Number | : D2116 |
| This Issue | : 10/01/2007 S.O. No. : N/A | Drawing Number | : D2116 REV C |
| Prsht Rev. | : NC | Project Number | : N/A |
| First Issue | : N/A Type : SMALL /MED FAB | Drawing Revision | : C |
| Previous Run | : 30208 | Material | : N/A |
| Written By | :  | Due Date | : 16/01/2007 Qty: 2 Um: Each |
| Checked & Approved By | :  | | |
| Comment | : Est. E98.12.07 Added finish DM Est Rev:F Now on Waterjet 07-01-10 JLM | | |

Additional Product

Job Number:



| Seq. #: | Machine Or Operation: | Description : |
|---------|-----------------------|---------------|
|---------|-----------------------|---------------|

| | | |
|-----|-------------|--------------------|
| 1.0 | M2024T3S063 | 2024-T3 .063 sheet |
|-----|-------------|--------------------|



Comment: Qty.: 0.4535 sf(s)/Unit Total : 0.9070 sf(s)
2024-T3 .063 sheet
Material: 2024-T3 .063QA-A-250/5
Batch ~~419059~~ M101022

| | | |
|-----|-----------|----------------|
| 2.0 | WATER JET | FLOW WATER JET |
|-----|-----------|----------------|



Comment: FLOW WATER JET
1-Cut as per Dwg D2116
Dwg Rev: C
Prog Rev: C

2-Deburr if necessary

SAD 07:01:10

(2)

| | | |
|-----|-----|--|
| 3.0 | QC2 | INSPECT PARTS AS THEY COME OFF MACHINE |
|-----|-----|--|



Comment: INSPECT PARTS AS THEY COME OFF MACHINE

SAD 07:01:10

(2)

| | | |
|-----|-----|--------------|
| 4.0 | QC8 | SECOND CHECK |
|-----|-----|--------------|



Comment: SECOND CHECK

07/01/10 (2)

| | | |
|-----|-----------------|----------------------------|
| 5.0 | HAND FINISHING1 | HAND FINISHING RESOURCE #1 |
|-----|-----------------|----------------------------|



Comment: HAND FINISHING RESOURCE #1
Acid etch and Alodine as per QSI 005 4.1

07 01 10

(2)

Date: Wednesday, 10/01/2007 8:54:53 AM
User: Linda Lacelle

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: DOOR PANEL

Job Number: 30208

Part Number: D2116

Job Number:



| Seq. #: | Machine Or Operation: | Description : |
|---------|-----------------------|---------------|
|---------|-----------------------|---------------|

6.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

FC 07 01 10 (2)

7.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: 5A 215

FC 07 01 10 (5)

8.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

07 01 10 (2)

Job Completion



u 07 01 10

[illegible]

| | | | |
|------------------------|--|--------------|------------------------|
| DART AEROSPACE LTD | | Work Order: | D2116 30298 |
| Description: DOOR PNL | | Part Number: | D2116 |
| Inspection Dwg: Rev: C | | Page 1 of 1 | |

FIRST ARTICLE INSPECTION CHECKLIST

X

First Article

x

Prototype

[illegible]

| | | | | | |
|--------------|----------|-------------|----------|---------------------|-----|
| Measured by: | SAM | Audited by: | DD | Prototype Approval: | |
| Date: | 07/01/10 | Date: | 07/01/10 | Date: | N/A |

| Rev | Date | Change | Revised by | Approved |
|-----|------|-----------|------------|----------|
| A | | New Issue | KJ/JLM | |